



20m/50m/100m Laser Ranging Sensor Product Manuals

1.Features and Applications

FLR series industrial-grade laser sensors provide accurate and stable distance measurement and can be integrated into various industrial applications. The red laser beam hits the reflective surface and non-contact measurement is performed based on the return signal.

● Features

- ◇ Phase method distance measurement, high accuracy and fast speed.
- ◇ Precision optics can ensure high accuracy even outdoors and in harsh environments.
- ◇ Metal die-cast shell, IP67 safety protection level.
- ◇ Output interface: RS232/RS485, 2-way switching output, voltage/current output.
- ◇ With buttons and display screen, it is convenient to set the working parameters of the instrument.

● Applications

- ◇ Industrial measurement of position, displacement, thickness, distance, etc.
- ◇ Industrial automation and production intelligent management.
- ◇ High-altitude cable erection measurement and railway catenary measurement.
- ◇ Material level/liquid level detection.
- ◇ Monitoring of slope and dam deformation.
- ◇ Building safety monitoring.

2.Technical Parameters

Output	RS485/232+analog voltage and current output+NPN output		
Model	FLR-2000N-UIR	FLR-5000N-UIR	FLR-10000N-UIR
Measuring distance	0.2m-20m	0.2m-50m	0.2m-100m
Voltage/current output	Can be set to 0~5V / 0~10V / 4~20mA / 0~20mA / 0~24mA output *Note 2		
Voltage output error	0.2%+0.5mV		
Current output error	0.2%+0.005mA		
Communication interface	RS232/RS485 (switchable)		
Measuring frequency	1Hz-40Hz		
Laser type	Class II, 660±15nm, ≤1mW		
Measurement resolution	1mm		
Measurement error	±(2mm+d * one ten thousandth) *Note 1		
Indicator light	Red laser		
Spot size	@1m Ø6mm; @10m Ø8mm; @20m Ø12mm; @30m Ø16mm		
Display	128x32 dot matrix screen		
Backlight off time	30 minutes (can be set to normally on)		
Operating mode	Off measurement, continuous measurement		
Transistor switch output	2 channels (cannot exceed DC36V 0.5A) *Note 3		
Power supply	DC15~30V		
Power consumption	<3.0W		
Protection grade	IP67		
Shell material	Die-cast zinc alloy		
Working temperature	-10°C~50°C		
Storage temperature and humidity	-20°C~60°C, 20%~85%RH		
Overheating protection	When the body temperature is higher than 70°C, the measurement will be shut down and when the temperature is lower than 70°C, the measurement will be resumed		
Body size	88.45x40x59.3mm (including connection base)		

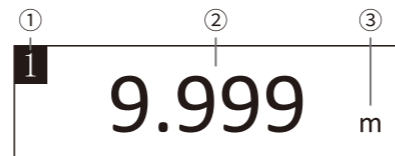
*Note 1: When [Speed Level] is 1.
 "d" represents the actual distance. In harsh environments, such as when the sun is too strong and the ambient temperature fluctuates too much, there will be a large error in the measurement results. In this case, the effect is better when used with a target reflector.
 *Note 2: Current and voltage can't be output at the same time.
 *Note 3: If the external DC output of the transistor switch exceeds the limited voltage or current, it may cause permanent damage to the instrument.

3.Main Unit Wiring and Networking Instructions

No.	Wire color	Interface definition	Description
2	Brown	DC+	Positive pole of external power supply DC 15~30V (input)
7	Blue	DC-	Power- (input)
8	Red	AO+	Analog output+ 4~20mA / 0~20mA / 0~24mA 0~5V / 0~10V
1	White	AO-	Voltage/current output dedicated ground terminal
3	Green	RS232RX/RS485-B	232 or 485 communication line
4	Yellow	RS232TX/RS485-A	232 or 485 communication line
5	Gray	Q1	Switching output 1
6	Pink	Q2	Switching output 2
	Shielded wire	EARTH	Connected to the ground

4.Display and Buttons

● Display

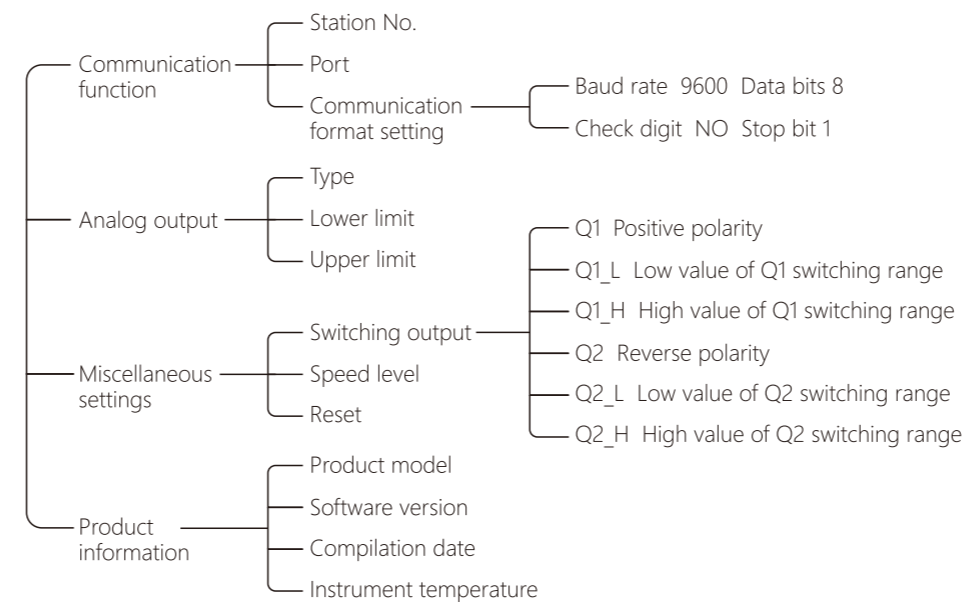


- ① Station number
- ② Measuring distance
- ③ Unit of measurement distance

● Buttons

Button	Press	Hold
	Confirm in setting mode	Enter parameter setting mode
	Return to setting mode	Backlight switch setting
	Adjust option content	Adjust position forward
	Adjust option content	Adjust position backward

5.Setting Mode



5.1 Setting Menu

The setting menu includes: communication function, analog output, miscellaneous settings, and product information.

Menu	Communication Function
	Analog Output
	Miscellaneous Settings
	Product Information

- 1) Press to adjust the previous option;
- 2) Press to adjust the next option;
- 3) Press to enter the selected menu item;
- 4) Press to return to the previous interface;

Note: "Analog output" function is only available for UIR

5.2 Communication Function

Select the "Communication Function" option in the menu, refer to [5.1 Settings Menu].

Communication Function	Station No. 01
	Port RS485
	Communication format setting

- 1) Press to adjust the previous option;
- 2) Press to adjust the next option;
- 3) Press to enter/select the selected menu item;
- 4) Press to return to the previous interface/cancel the selection;

5.2.1 Station No.

Select the "Station No." option in the communication function, refer to [5.2 Communication Function].

Communication Function	Station No. 01
	Port RS485
	Communication format setting

- 1) Press to adjust the station number value upward;
- 2) Press to adjust the station number value downward;
- 3) Press to confirm the selected menu item;
- 4) Press to cancel the selected menu item;

5.2.2 Port

Enter the "Port" option in the communication function, refer to [5.2 Communication Function].

Communication Function	Station No. 01
	Port RS485
	Communication format setting

- 1) Press to adjust the port upward;
- 2) Press to adjust the port downward;
- 3) Press to confirm the selected menu item;
- 4) Press to cancel the selected menu item;

The port provides two options: RS485 and RS232

5.2.3 Communication Format Setting

Enter the "Communication Format Settings" option in the communication function, refer to [5.2 Communication Function]; there are four options: B (baud rate), D (data bit), P (parity check), and S (stop bit).

Communication Function	B 9600	D 8
	P Even	S 1

- 1) Press to adjust the option upward/adjust the value of the selected option;
- 2) Press to adjust the option downward/adjust the value of the selected option;
- 3) Press to select/uncheck the menu item;
- 4) Press to cancel the selected menu item;

B (Baud rate) option: 1200/2400/4800/9600/19200/38400/57600/115200
 D (data bit) option: 8/9
 P (parity) option: Even/Odd/None
 S (stop bit) option: 1/1.5/2

5.3 Analog Output

Enter the "Analog Output" option in the setting menu, UIR only, refer to [5.1 Settings Menu].

Analog Output	Type No-Out
	Lower limit 00000
	Upper limit 10000

Output mode options: No-Out/0~5V / 0~10V / 4~20mA / 0~20mA / 0~24mA

- 1) Press to adjust the option upward/adjust the value of the selected option;
- 2) Press to adjust the option downward/adjust the value of the selected option;
- 3) Press to select/uncheck the menu item;
- 4) Press to cancel the selected menu item;
- 5) Hold to switch to the previous bit of the selected value;
- 6) Hold to switch to the next bit of the selected value;

5.4 Miscellaneous Settings

Enter the "Miscellaneous Settings" option in the settings menu, refer to [5.1 Settings Menu].

Miscellaneous Settings	Switching output
	Speed level 5
	Reset

- 1) Press to adjust the option upward;
- 2) Press to adjust the option downward;
- 3) Press to enter the selected menu item;
- 4) Press to return to the previous interface;

5.4.1 Switching Output

Enter the "Switching Output" option in the miscellaneous settings, refer to [5.4 Miscellaneous Settings].

Switching Output	Q1	Positive polarity
	Q1_L	01000
	Q1_H	02000
	Q2	Reverse polarity
	Q2_L	01000
	Q2_H	02000

- 1) Press **▲** to adjust the option upward/adjust the value of the selected option;
- 2) Press **▼** to adjust the option downward/adjust the value of the selected option;
- 3) Press **ENT** to select/uncheck the menu item;
- 4) Press **ESC** to cancel the selected menu item;
- 5) Hold **▲** to switch to the previous bit of the selected value;
- 6) Hold **▼** to switch to the next bit of the selected value;

Trigger level options: Off/positive polarity/reverse polarity

5.4.2 Speed Level

Enter the "Speed Level" option in the miscellaneous settings, refer to [5.4 Miscellaneous Settings]. Speed level: The instrument provides a total of 5 levels of speed from 1 to 5 for users, Level 1 is the slowest with an output rate of about 10Hz, Level 5 is the fastest with an output rate of about 40Hz, The ranging accuracy is inversely proportional to the speed. Users can flexibly choose according to actual conditions.

Miscellaneous Settings	Switching output
	Speed level 5
	Reset

- 1) Press **▲▼** to adjust;
- 2) Press **SET ESC** to return to the previous interface;

5.4.3 Reset

Enter the "Reset" option in miscellaneous settings, refer to [5.4 Miscellaneous Settings], and restore to factory settings.

Reset
Confirm to reset?

- 1) Press **SET** to confirm reset;
- 2) Press **ESC** to cancel and return to the previous interface;

5.5 Product Information

Enter the "Product Information" option in the Settings menu, refer to [5.1 Settings Menu]; The product model, software version, compilation date, and instrument temperature are scrolled.

Product Information	
Product Model	FLR-2000N-UIR
Software Version	V1.20
Compilation Date	20230601
Instrument Temperature	38°C

- 1) Press **ESC** to return to the previous interface;

5.6 Backlight Status Setting

The backlight has two states: ① Automatically extinguishes after 30 minutes, Press any button and the backlight will automatically turn on; ② The backlight is always on;

In the instrument measurement state, press and hold the ESC for about 3 seconds to switch between the two states;



The display backlight will automatically turn off after 30 minutes.



The display backlight is always on.

6. Analog conversion and communication wiring

6.1 Conversion formula for analog quantity calculation

Calculation formula for analog current laser displacement measurement value:

$$I_{out} = \frac{(I_{max} - I_{min}) * (D - D_{min})}{D_{max} - D_{min}} + I_{min}$$

In the formula, I_{out} is the output current;

I_{max} is the maximum value of the output current range, I_{min} is the minimum value of the output current range;

D is the present measurement distance;

D_{min} is the minimum distance value of analog output;

D_{max} is the maximum distance value of analog output.

Calculation formula of analog voltage laser displacement measurement value

$$I_{out} = \frac{(I_{max} - I_{min}) * (D - D_{min})}{D_{max} - D_{min}} + I_{min}$$

In the formula, I_{out} is the output current;

I_{max} is the maximum value of the output current range, I_{min} is the minimum value of the output current range;

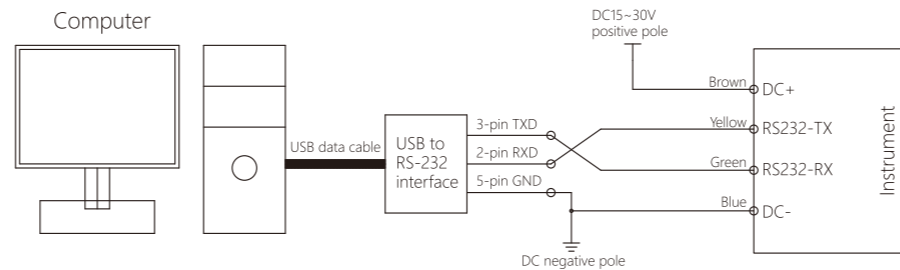
D is the present measurement distance;

D_{min} is the minimum distance value of analog output;

D_{max} is the maximum distance value of analog output.

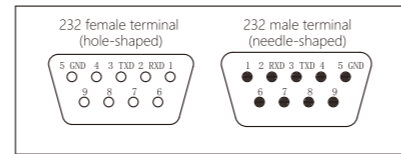
6.2 RS232 Wiring Method

This function has an open-drain (collector) output inside the instrument. It can only input DC current and cannot directly output voltage and current. Please note that the current sink cannot exceed DC36V 0.5A.

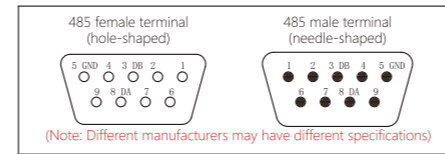


Note: RXD and TXD on the computer side and instrument side need to be cross-connected. RS232 has three connections: RX (green) TX (yellow) GND (blue).

D-Sub connector RS232 pin definition



D-Sub connector RS485 pin definition



7. Communication Protocol (MODBUS RTU)

7.1 Data Transmission Format

Default format Baud rate: 9600 Data bit: 8 Stop bit: 1 Parity bit: N
Baud rate, data bits, stop bits, parity bits and other parameters can be set in 5.2.3 [Communication Format Settings].

7.2 RS485 Interface

When the instrument is connected to 485 network, each instrument (slave) must be set with a unique address.

Because it is a slave device, when the instrument measures data, it will not actively send the data, and the host computer needs to issue instructions to obtain the data.

7.3 RS232 Interface

When the instrument measures data, the interface will actively upload the data in the following format:

01 03 04 00 01 0D 7E 2F 43
① ② ③ ④ ⑤

① 01 indicates that the slave address is 1, only 1~64 are used in the system, and other addresses are reserved.

② 03 is the read function code, which means reading the data register.

③ 04 means returning 4 bytes of data.

④ The distance is 0x00010d7e (hexadecimal) = 68990 (decimal), which means the measured distance is 6.8990m.

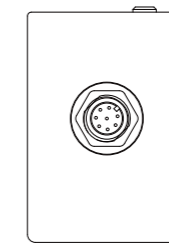
⑤ Error parity bit, which allows the host and terminal to check errors during the transmission process and occupies two bytes.

7.4 Function Register List (16-bit)

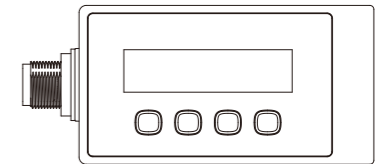
Hexadecimal address	Decimal address	Attribute	Value range	Function description
0x10	16	R/W (reserved)		
0x11	17	R/W	0~2	0: Turn off measurement 2: Continuous measurement
0x12	18	R/W	1~5	Ranging speed level: 1: slowest, 5: fastest
0x13	19	R/W (reserved)		
0x14	20	R/W	1~64	Slave station number
0x15	21	R		High byte of distance register
0x16	22	R		Low byte of distance register
0x17	23	R		Ranging status register *
0x18	24	R/W	0~7	Communication baud rate
0x19	25	R/W	0~4	Voltage output 0: 0~5V 1: 0~10V Current output 2: 4~20mA 3: 0~20mA 4: 0~24mA
0x1A	26	R/W	0~50000	Minimum value register of analog output
0x1B	27	R/W	0~50000	Maximum value register of analog output
0x1C	28	R/W	0~50000	Minimum distance of Q1 switch output
0x1D	29	R/W	0~50000	Maximum distance of Q1 switch output
0x1E	30	R/W	0~2	Q1 0: Off 1: Positive polarity 2: Reverse polarity
0x1F	31	R/W	0~50000	Minimum distance of Q2 switch output
0x20	32	R/W	0~50000	Maximum distance of Q2 switch output
0x21	33	R/W	0~2	Q2 0: Off 1: Positive polarity 2: Reverse polarity

Note: When this register is 0, the distance measurement is successful; when it is not 0, the distance measurement is wrong, and the value of the distance register (21, 22) is 9999999.

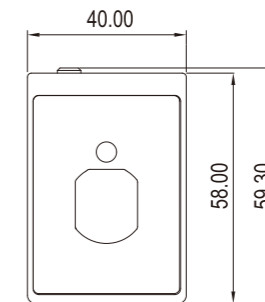
8. Installation Dimensions



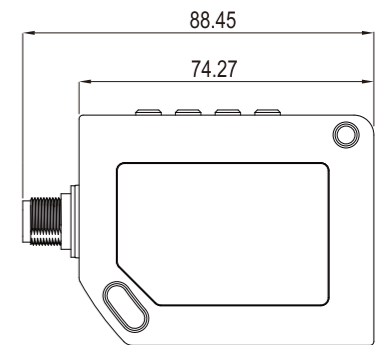
(Joint surface)



(Joint surface)



(Laser emitting surface)



(Side view of main body)